In the Specification

On page 2, line 21, please replace "bench" with --surface--.

On page 3, line 6, please replace "bench" with --surface--.

On page 3, line 15, please add --Figure 9 illustrates the present invention, wherein both the horizontal and vertical cutting devices are shown.--.

On page 3, line 19, please replace "bench" with --surface--.

On page 3, line 20, please replace "bench" with --surface--.

On page 3, line 22, please replace "bench" with --surface--.

On page 3, line 29, between "A" and "blade", please insert --left--.

On page 3, line 29, after "includes a left", please add --blade seat 33--.

On page 3, line 29, after "and", please add --a right blade turning unit 32 includes--.

On page 3, line 29, please replace "seats" with --seat 33--.

On page 4, line 3, please replace "ends" with --gear teeth sections--.

On page 5, line 30, please replace "bench" with --surface--.

On page 6, line 1, please replace "close" with --closed--.

On page 6, line 9, at the end of the paragraph, please add --such a cutting apparatus is shown in Figure 9.--.

On page 6, line 22, please replace "bench" with --surface--.

On page 6, line 23, please replace "bench is reciprocally linearly" with --surface can be--.

On page 6, lines 26-29, please delete ", whereby the driving power consumption is reduced so that the present invention can be easily and conveniently operated and is able to achieve a stable cutting effect. Therefore, the power consumption is reduced and the cost is lowered"

On page 6, line 32, please replace "bench" with --surface--.

On page 7, line 3, please replace "bench" with --surface--.

On page 7, lines 3-4, please delete "This reduces the room occupied by the equipment and indirectly lowers the cost."